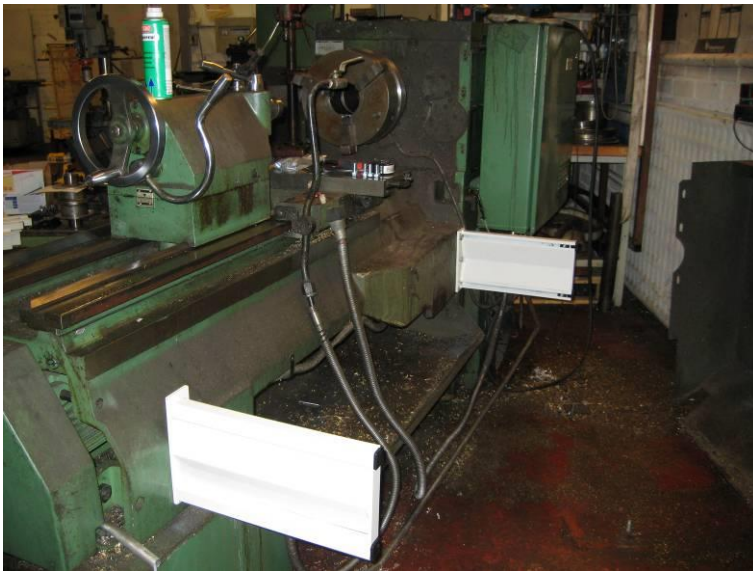


## INSTALLING SLS-103-



Begin the installation by locating and fastening the horizontal brackets.

1.



Fasten the angle bars to the upright pillars' grooves (using flat nuts inside the pillar). Fasten the upright pillars to the horizontal brackets by means of the flat nuts in the C profile.

2.



Fasten the guide rail by means of screws to the upright pillars kruva fast styrskenan i de lodräta stolparna.

3.



Adjust the guide bar so that it is straight. Begin the installation of the chuck protector and its micro enclosures.

4.



The right-hand edge of the micro enclosure needs to be at the same level as the chuck protector's right-hand edge. Ensure that the micro enclosure's right-hand edge does not go beyond the chuck's jaws. The washers in the bag are meant to be placed between the guide rail and the micro enclosure. Fasten the micro enclosure by means of screws to the guide bar.

5.



Place the chuck protector onto the guide rail. NOTE! The chuck protector goes into place only when pushed from the direction of the end of the gear box. Ensure that the chuck protector is sufficiently far away from the chuck's jaws (at least 30 mm all around).

6.





The next step is to install the energy transfer chain's C profile onto the top of the upright pillars where L-shaped fasteners are located. Näst ska energiöverföringskedjans C-profil monteras på de lodräta stolparna, i L-fästena.

7.



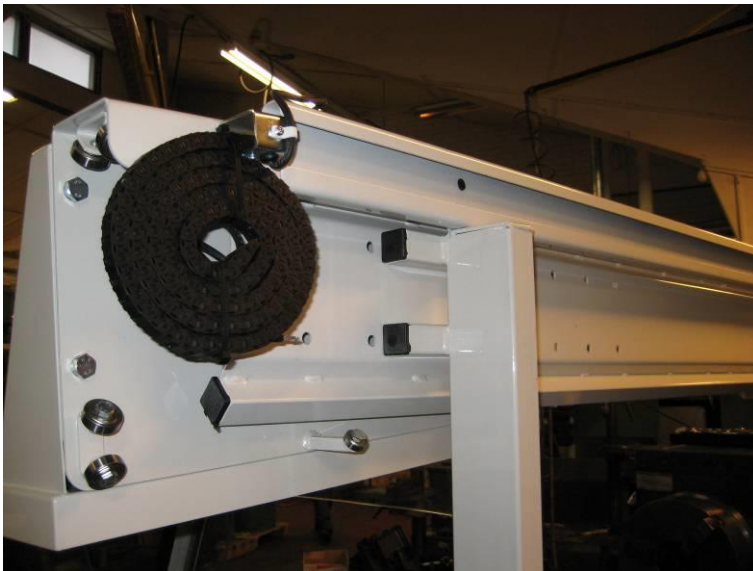
The rail ends on the side of the tailstock at the same level.

8.



9.

Drill and fasten the C profile to the fasteners.  
Remember to use countersunk screws.



10.

Push the shavings protector from the tailstock side onto the guide rail. When doing so, place also the energy transfer chain onto the C profile you just installed.



Ensure the functioning of the energy transfer chain throughout the length of the rail.

11.



Drill a lead-in ( $\varnothing$  13 mm) for the power cable at a desired location along the lower edge of the C profile. Put in place and tighten the cable clamp.

12.



Screw stoppers onto both ends of the guide rail.

13.



The protector is ready to use once the electrical connections have been made.

14.